

2001P07510US01; 67,025-003

IN THE SPECIFICATION

Please replace paragraph 37 with the following:

An electronics assembly line 20 is illustrated in Figure 1 schematically. As is known, a line of integrated equipment automatically insert and mount a number of parts onto printed circuit boards. A single assembly line 20 can be utilized to manufacture a number of distinct products. As an example, a single assembly line could manufacture distinct products such as cell phones and personal data assistants. Further, on any one assembly line you could produce a number of distinct models for any type of product category such as distinct models of cell phones. Various types of feeder tables such as shown at 22 and ~~an~~ 24 hold feeders that can supply electronic components to assembly equipment.

Please replace paragraph 43 with the following:

Figure 5 shows a color code 36 for identifying badge color references for a number of operators who will be part of a line change. As an example, the icons 38, 40, 42, 44, 46, 48 and 50 are each provided with distinct colors. Within any one color icon (i.e., 38) there could be a number of operators of that color.

Please replace paragraph 45 with the following:

Figure 6B shows another badge 58 for the workers identified by numbers 1 and 2 of the color icon 38. Figure 6C shows a badge 60 for the workers identified by numerals 3 and 4 of the color icon 38.

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Please replace paragraph 46 with the following:

Figure 6D shows a badge 62 for the workers identified by the color icons 44 and 46.

Please replace paragraph 48 with the following:

Figure 6F shows a badge 66 providing instructions for a worker identified by the color icon 46.

Please replace paragraph 59 with the following:

As shown in Figure 7G, the last of the prior products is identified at 84 on the timeline 82 ~~at 84~~ and the first of the new products is identified at 86. The changeover is complete and the timeline illustrates this graphically at 88 since all of the tables have now been changed.